

# TOLERANCES

## ISO 3302-1 2014 EXTRUSIONS

Nominal Dimensions↓		Class E1	Class E2	Class E3
Above (mm)	Up to (mm)	+/- (mm)	+/- (mm)	+/- (mm)
0	1.5	0.15	0.25	0.40
1.5	2.5	0.20	0.35	0.50
2.5	4.0	0.25	0.40	0.70
4.0	6.3	0.35	0.50	0.80
6.3	10.0	0.40	0.70	1.00
10.0	16.0	0.50	0.80	1.30
16.0	25.0	0.70	1.00	1.60
25.0	40.0	0.80	1.30	2.00
40.0	63.0	1.00	1.60	2.50
63.0	100.0	1.30	2.00	3.20
100	-	1.3%	2%	3.2%

## ISO 3302-1 2014 CUT LENGTHS

Nominal Length↓		Class L1	Class L2	Class L3
Above (mm)	Up to (mm)	+/- (mm)	+/- (mm)	+/- (mm)
0	40	0.7	1.0	1.6
40	63	0.8	1.3	2.0
63	100	1.0	1.6	2.5
100	160	1.3	2.0	3.2
160	250	1.6	2.5	4.0
250	400	2.0	3.2	5.0
400	630	2.5	4.0	6.3
630	1000	3.2	5.0	10.0
1000	1600	4.0	6.3	12.5
1600	2500	5.0	10.0	16.0
2500	4000	6.3	12.5	20.0
4000	-	0.16%	0.32%	0.50%



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